

1. IDENTIFICATION

Product Identity / Trade Name: Cotton Fiber Grinding Wheels UA-MTX, UA-GFX, A36F, A54F

Product Use: Abrasive materials used for grinding and finishing different types of metals.

Restriction on Use: Use only as directed

Manufacturer United Abrasives, Inc.
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Date of Preparation: June 22, 2015

2. HAZARD(S) IDENTIFICATION

Classification: Not classified as hazardous as defined by the GHS and OSHA 29 CFR 1910.1200.

Label Elements: None Required.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Concentration
Aluminum Oxide	1344-28-1	60-75%
Silicon Carbide	409-21-2	60-75%
Polychloroprene Compound	Mixture	15-30%
Nitrile Compound	Mixture	15-25%
Cotton Fibers	Not applicable	10%
Phenolic Abrasive Binder	Mixture	5-20%
Fiberglass	65997-17-3	1-5%
Cured Epoxy Resin	Proprietary	0-1%

The specific identity and/or exact percentage has been withheld as a trade secret.

4. FIRST-AID MEASURES

Ingestion: If grinding dust is swallowed, seek medical attention.

Inhalation: If overexposed to grinding dust, remove victim to fresh air and get medical attention.

Eye Contact: Flush eyes thoroughly with water, holding open eyelids. Get medical attention if irritation persists. Obtain immediate medical attention for foreign body in the eye.

Skin Contact: Wash dust from skin with soap and water. Launder contaminated clothing before reuse.

Most important symptoms/effects, acute and delayed: May cause mechanical eye and skin irritation. Inhalation of dust may cause nose, throat and upper respiratory tract irritation. Prolonged inhalation of high concentration of dust may cause adverse effects on the lungs.

Indication of immediate medical attention and special treatment, if necessary: Immediate medical attention is generally not required.

5. FIRE-FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media: Use any media that is appropriate for the surrounding fire.

Specific hazards arising from the chemical: This product is not combustible, however, consideration must be given to the potential fire or explosion hazards from the base material being processed. Many materials create flammable or explosive dusts or turnings when machined or ground.

Special protective equipment and precautions for fire-fighters: Firefighters should wear full emergency equipment and NIOSH approved positive pressure self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures: Wear appropriate respirator and protective clothing as needed to avoid eye contact and inhalation of dust.

Environmental precautions: Avoid release into the environmental. Report releases as required by local, state and federal authorities.

Methods and materials for containment and cleaning up: Pick up, sweep up or vacuum and place in a container for disposal. Minimize generation of dust.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid breathing dust. Use with adequate ventilation. Avoid eye and skin contact with grinding dust. Wear suitable gloves, eye protection and appropriate protective clothing according to the operation. Wash thoroughly after handling. Consider potential exposure to components of the base materials or coatings being ground. Refer to OSHA's substance specific standards for additional work practice requirements where applicable.

Methods and materials for containment and cleaning up: Pick up, sweep up or vacuum and place in a container for disposal. Minimize generation of dust.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure guidelines:

Aluminum Oxide	5 mg/m ³ ACGIH TLV (respirable fraction) (as Al metal) 15 mg/m ³ TWA OSHA PEL (total dust) 5 mg/m ³ TWA OSHA PEL (respirable fraction)
Silicon Carbide	3 mg/m ³ TWA ACGIH TLV (respirable fraction) 10 mg/m ³ TWA ACGIH TLV (inhalable fraction) 15 mg/m ³ TWA OSHA PEL (total dust) 5 mg/m ³ TWA OSHA PEL (respirable fraction)
Polychloroprene Compound	Not Established
Nitrile Compound	Not Established
Cotton Fibers	1 mg/m ³ TWA OSHA PEL 0.1 mg/m ³ TWA SCGIH TLV
Phenolic Abrasive Binder	Not Established
Fiberglass	5 mg/m ³ TWA ACGIH TLV (inhalable) 1 f/cc TWA ACGIH TLV (respirable)
Cured Phenolic Resin	None Established

Note: Consider also components of base materials and coatings being ground.

Appropriate engineering controls: Use local exhaust or general ventilation as required to minimize exposure to dust and maintain the concentration of contaminants below the exposure limits.

Individual protection measures, such as personal protective equipment:

Respiratory protection: Use NIOSH approved respirator if exposure limits are exceeded or where dust exposures are excessive. Consider the potential for exposure to components of the coatings or base material being ground in selecting proper respiratory protection. Refer to OSHA's specific standards for lead, cadmium, etc. where appropriate. Selection of respiratory protection depends on the contaminant type, form and concentration. Select and use respirators in accordance with OSHA 1910.134 and good industrial hygiene practice.

Skin protection: Cloth or leather gloves recommended.

Eye protection: Safety goggles or face shield over safety glasses with side shields.

Other: Protective clothing as needed to prevent contamination of personal clothing. Hearing protection may be required.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, color, etc.): White, beige or brown colored solid wheel.

Odor: Slight Odor

Odor threshold: Not applicable	pH: Not applicable
Melting point/freezing point: Not applicable	Boiling Point: Not applicable
Flash point: Not applicable	Evaporation rate: Not applicable
Flammability (solid, gas): Not combustible	
Flammable limits: LEL: Not applicable	UEL: Not applicable
Vapor pressure: Not applicable	Vapor density:
Relative density: Not applicable	Solubility(ies): Insoluble
Partition coefficient: n-octanol/water: Not applicable	Auto-ignition temperature: Not applicable
Decomposition temperature: Not applicable	Viscosity: Not applicable

10. STABILITY AND REACTIVITY

Reactivity: Not reactive.

Chemical stability: Stable.

Possibility of hazardous reactions: None known.

Conditions to avoid: None known.

Incompatible materials: None known.

Hazardous decomposition products: Dust from grinding could contain ingredients listed in Section 3 and other, potentially more hazardous components of the base material being ground or coatings applied to the base material.

11. TOXICOLOGICAL INFORMATION

Routes of exposure:

Inhalation: Dust may cause irritation of the nose, throat and upper respiratory tract. .

Ingestion: None expected under normal use conditions. Swallowing large pieces may cause obstruction of the gastrointestinal tract.

Skin contact: None expected under normal use conditions. Rubbing product across the skin may cause mechanical irritation or abrasions.

Eye contact: Dust may cause eye irritation. Dust particles may cause abrasive injury to the eyes.

Chronic effects from short- and long-term exposure: Long-term overexposure to respirable dust may cause lung damage (fibrosis) with symptoms of coughing, shortness of breath and diminished breathing capacity. Chronic effects may be aggravated by smoking. Prolonged exposure to elevated noise levels during operations may affect hearing. A greater hazard, in most cases, is the exposure to the dust/fumes from the material or

paint/coatings being ground. Most of the dust generated during grinding is from the base material being ground and the potential hazard from this exposure must be evaluated.

Carcinogenicity: None of the components are listed as a carcinogen or potential carcinogen by OSHA, NTP or IARC.

Numerical measures of toxicity: This product and its components are not acutely toxic.

Aluminum Oxide: LD50 Oral rat >5,000 mg/kg, Inhalation rat LC50 >7.6 mg/L/1 hr

Silicon Carbide: Oral rat LD50 >2000 mg/kg, Dermal rat LD50 >2000 mg/kg

Phenolic Binder: No toxicity data available

Polychloroprene compound: No toxicity data available

Nitrile Compound: No toxicity data available

Cotton Fiber: No toxicity data available

Fiberglass: No toxicity data available

Cured Epoxy Resin: No toxicity data available

12. ECOLOGICAL INFORMATION

Ecotoxicity:

Aluminum Oxide: 96 hr LC50 Pimephales promelas 35 mg/L

Silicon Carbide: No data available

Phenolic Binder: No data available

Polychloroprene compound: No data available

Nitrile Compound: No data available

Cotton Fiber: No data available

Fiberglass: 96 hr LC50 Danio rerio >1000 mg/L, 72 hr EC50 daphnia magna >1000 mg/L, 72 hr EC50

Pseudokirchnerella subcapitata >1000 mg/L

Cured Epoxy Resin: No data available

Persistence and degradability: Biodegradation is not applicable to inorganic compounds.

Bioaccumulative potential: No data available

Mobility in soil: No data available.

Other adverse effects: No data available.

13. DISPOSAL CONSIDERATIONS

Dispose in accordance with all applicable local, state/provincial and federal regulations. Local regulations may be more stringent than regional and national requirements. It is the responsibility of the waste generator to determine the toxicity and physical characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations.

14. TRANSPORT INFORMATION

	UN Number	Proper shipping name	Hazard Class	Packing Group	Environmental Hazard
DOT	None	Not Regulated	None	None	
TDG	None	Not Regulated	None	None	

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is transported only in packaged form.

Special precautions: None identified.

15. REGULATORY INFORMATION

SARA Section 311/312 Hazard Categories: Not Applicable (manufactured articles)

SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372 (Toxic Chemical Release Reporting): None

California Proposition 65: WARNING! You create dust when you cut, sand, drill or grind materials such as wood, paint, cement, masonry or metal. This dust often contains chemicals known to cause cancer, birth defects or other reproductive harm.

This product contain the following chemicals known to the State of California to cause cancer or reproductive toxicity:

Phenylephenate, sodium	123-27-4	<37 ppm	cancer
1,3 Butadiene	106-99-0	<0.04 ppm	Cancer, developmental, male reproductive toxicity, female reproductive toxicity
Formaldehyde	50-00-0	<3 ppm	cancer
Cadmium	7440-43-9	<1.7 ppm	cancer
Lead	7439-92-1	<0.8 ppm	Cancer, developmental, male reproductive toxicity, female reproductive toxicity

EPA TSCA Inventory: This product meets the definition of ab article and is exempt from the TSCA inventory requirements.

16. OTHER INFORMATION

NFPA Rating: Health = 1 Flammability = 0 Instability = 0
HMIS Rating: Health = 1 Flammability = 0 Physical Hazard =0

Date Previous Revision: New SDS

Date This Revision: 6/22/15

Revision Summary:

6/22/15: New SDS

The preceding information is believed to be correct and current as of the date of preparation of this Material Safety Data Sheet. Since the use of this information and the conditions of use of this product are not within the control of United Abrasives, Inc., it is the user's obligation to assure safe use of this product.